



### **Directions for Best Results for Lip Balm Pots/Tins**

The lip balm base is made with all natural ingredients and contains a high level of shea butter. In order to achieve a smooth moisturizing product it is important to follow the directions listed below.

1. Place each pot/tin on a tray or cookie sheet on a level surface.
2. Evenly space each pot or tin to cut down on spillage.
3. Heat required amount for batch of lip balm base to 150F
4. If you are adding [flavor oil](#), add at a rate of 1/2 - 2% by weight
5. Stir to blend flavor oil completely.
6. Fill your lip balm pots or tins with a [Pipette](#) until just below the top surface.
7. Place containers (with lids off) in the refrigerator and let them harden completely.

### **Directions for Best Results for Lip Balm Tubes**

The lip balm base is made with all natural ingredients and contains a high level of shea butter. In order to achieve a smooth moisturizing product it is important to follow the directions listed below.

1. Take each tube and advance the mechanism 1 full turn, the reverse it 1/2 turn
2. Bundle your tubes with a rubber band and place them on a tray. This will help when you are moving them to the refrigerator and keep them from falling over
3. Heat required amount for batch of lip balm base to 150F and add 5% Beeswax. Amount of Beeswax to add: 8oz Lip Balm: 11.25gm  
Beeswax 2lbs Lip Balm: 45gm Beeswax 5lbs Lip Balm: 112.5gm  
Beeswax
4. If you are adding [flavor oil](#), add at a rate of 1/2 - 2% by weight
5. Stir to blend flavor oil completely
6. Begin filling your lip balm tubes about 2/3 full with a [Pipette](#)
7. Place tubes in refrigerator until a skin forms on top and the center begins to sink in.
8. Remove the tubes from the refrigerator and fill the balance of the tube until it is domed on top.
9. Place them back in the refrigerator and let them harden completely.